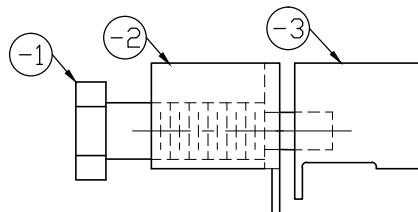
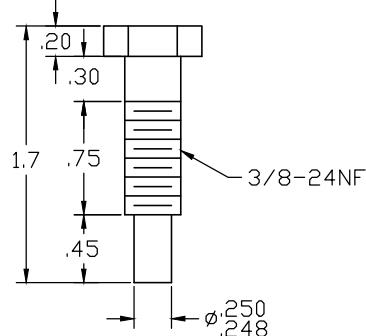


REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
1	CHANGED BOLT PIN FROM $\phi$ .247, AND -3 HOLE FROM $\phi$ .250; ALSO CHANGED P/N FROM T200078	8/16/06	WP -
2	ADDED NEW TITLE BLOCK, BOM, & REVISIONS TABLE, AND ASSEMBLY VIEW. ALSO CHANGED MATERIAL DISCRIPTION FROM 1 in. WIDE.	3/6/08	WP RW
2A	CH'D BOM LENGTH FROM 13/16 TO 7/8 -3 PER R.W.	12/17/10	RJC RW



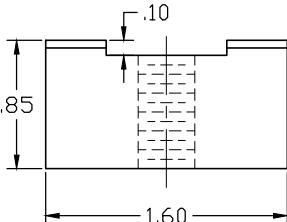
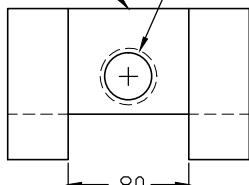
ASSEMBLY VIEW



(-1)

BOLT

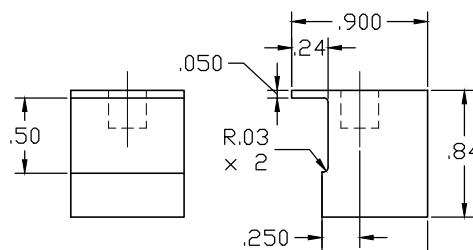
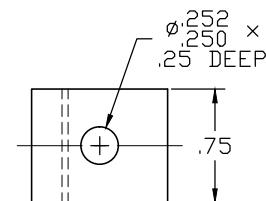
3/16 TEXT "RBT200078" DRILL & TAP  
3/8-24NF THRU



(-2)

BODY

HEAT TREAT 35-40 Rc



(-3)

SPREADER  
HEAT TREAT 35-40 Rc

ASSY QTY	ASSY QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MAT.	B/D INFORMATION OR SPECIFICATIONS	
							W/D	
			-1	1	HEX HEAD CAP SCREW	BLACK	3/8-24 x 1-3/4	
			-2	1	BODY	4140	1 x 1-1/4 x 1-3/4	
			-3	1	SPREADER	4140	1 x 1-1/4 x 7/8	
ASSY								

RED BARN MACHINE		REV
TITLE		2A
TRUNNION BEARING REMOVAL AND INSTALLATION WORK AID		
DWG NO.		RBT200078
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS		DRAWN BY: COLE
XXX $\pm$ .005 XX $\pm$ .01 X $\pm$ .1		APPROVED: <i>D. Neel</i>
FRACTIONS $\pm$ 1/32 ANGLES $\pm$ 5°		HEAT TREAT: LISTED BY PART
FINISH SPEC: BLACK OXIDE		FINISH SPEC: BLACK OXIDE
USED ON MODEL: BELL 204, 205,		USED ON MODEL: BELL 204, 205,
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		206, 212
SCALE	NTS	DATE 10-15-01
		SHEET 1 of 1